

**LUX INDUSTRIES LIMITED****INSPECTION MANUAL**

All the persons conducting the inspection is to abide by the following instructions for inspection at each stage of processing.

**Purchase of Yarn**

- Count (Thickness) of Yarn.
- If required send the sample for testing at the approved laboratory.
- Softness of Yarn.
- Mix of cotton and polyster.
- Combed or semi-combed.

**Knitting**

- Quality of Than.
- Softness of Than.
- Should be between 100-110 gsm.
- Course check.

**Bleaching**

- Bleachness.
- Calendering.
- Wastage between 2-5 %.

**Dyeing**

- Colour.
- Calendering.
- Quality of Dye.
- Wastage/Surplus between 2-3 %.

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**Cutting**

- Weight.
- Measurement.
- Wastage between 0.5-0.75 %.

**Making**

- Sewing.
- Measurement.
- Ironing.
- Packaging.
- Presentation.

**Approved by:**

**Pradip Kumar Todi  
(Director)**



# LUX INDUSTRIES LIMITED

## PROCEDURE FOR RECEIPT AND ISSUE OF GOODS IN THE PREMISES

The supervisor in charge of receipt and issue of goods inside the premises is to abide by the following instructions.

- At least 4-5 % of goods should be inspected before entry inside the premises.
- The person should put his signature on the receipt copy of the goods.
- The goods are to be kept at the designated place.
- All the rejected goods are to be kept at the respective place separate from the ordinary goods.
- The details should be entered in the goods inward register.
- Despatch of goods should be made under a delivery order and signature of the supervisor.
- The details of despatch should be entered in the goods outward register.

Approved by:

Pradip Kumar Todi  
(Director)